



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-012
Job Sheet 169022



Part No: D412-698-012

Job Qty: 2 ea

Part Name: Cabin Door Roller RH Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 12/22/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: Heli-Lift International Inc (CHLIF01)

Hangar No. 2 Yorkton Airport, PO Box 1971 Yorkton, SK, S3N3X3 Canada ph:(306) 783-5438

Note: DWG REV F IPP Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS IPP
Rev:D 08-01-28 change to rev D ECN 1104 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/22/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging1-4		
120	QC	2 pcs		12/22/17	0.00	0.00	QC4		
125	DC	2 pcs		12/22/17	0.00	0.00	DC		
130	Packaging	2 pcs		12/22/17	0.00	0.00	Packaging3-2		
140	QC21-FG	2 Ea		12/22/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile and create labels per PPP D412-698-012 CHG003
Descriptions: 130 - Identify and pack for shipping as per PPP D412-698-012 Location : FG034

DEC 20 2017
3:59

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3121-141	6	2	0	0
	D3121-144	2	1	0	0
	D3137-043	2	9	0	0
	D3183-044	2	4	0	0
	D3199-1	18	125	0	0
	D3202-1	2	8	0	0

Part Specifications

Specifications could not be found.

Plex 11/29/17 12:55 PM dart.lacelle.linda

DART
AEROSPACE
S025541

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Cabin Door Roller RH Aluminum Door

PART NO: D412-698-012
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/20/17
Job No: 169022

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Qty -027	Qty -028	Part Number	Description
X								D412-698-011	CABIN DOOR ROLLER KIT, LH
	X							D412-698-012	CABIN DOOR ROLLER KIT, RH
		X						D412-698-013	DOOR HANDLE KIT
			X					D412-698-017	REPLACEMENT DOOR TRACK KIT
				X				D412-698-019	BEARING OVERHAUL KIT
					X			D412-698-021	REPLACEMENT SHIM KIT
						X		D412-689-027	BRACKET KIT, LH (ALUMINUM DOORS)
							X	D412-689-028	BRACKET KIT, RH (ALUMINUM DOORS)
3	3							D3121-141	BRACKET ASSEMBLY
1								D3121-143	BRACKET ASSEMBLY
	1							D3121-144	BRACKET ASSEMBLY
1	1							D3137-043	BRACKET ASSEMBLY
1								D3183-043	BRACKET ASSEMBLY
	1							D3183-044	BRACKET ASSEMBLY
9	9		9					D3199-1	BRACKET
						1		D3199-3	FORWARD BRACKET, LH
							1	D3199-4	FORWARD BRACKET, RH
1	1		1					D3202-1	COVER
		4						D3203-1	HANDLE
		1						D3220-041	DOUBLER
		1						D3220-042	DOUBLER
		2						D3220-3	DOUBLER
				7				D3121-21	BOLT
				5				D3121-241	BEARING ASSEMBLY
				1				D3137-3	GUIDE
				1				D3137-5	WASHER
				2				D3183-045	BEARING ASSEMBLY
					3			D3238-1	SHIM
					1			D3238-3	SHIM
					2			D3238-5	SHIM
					6			D3238-11	SHIM
					2			D3238-13	SHIM
					4			D3238-15	SHIM
		8						NAS1149D0463J	WASHER (AN960JD416L)
		8						MS21042L4	NUT (OR MS21042-4)
		16						MS24694-S98	SCREW
				1				MS24694-S101	SCREW

Change Record

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Part Number: D412-698-011/-012

Description: CABIN DOOR ROLLER, LH/RH

[illegible]